Due to ongoing product improvements, specifications and accessories may change without notice. Actual product may differ slightly to that depicted.
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WELCOME

Congratulations on choosing to buy a Sheffield product.

All products brought to you by Sheffield are manufactured to the highest standards of performance and safety, and, as part of our philosophy of customer service and satisfaction, are backed by our comprehensive 12 Month warranty.

We hope you will enjoy using your purchase for many years to come.
PACKAGE CONTENTS

1 x Pressure Cooker
1 x Measuring Cup
1 x Spoon
1 x Instruction Manual
1 x Warranty Card

Confirm all parts before disposing of carton. Safely dispose of all plastic bags and other packaging components. They may be potentially dangerous to children.

TECHNICAL SPECIFICATIONS

Model: PLA1424
Rated voltage: 220-240V~50Hz
Power consumption: 1000W
Protection class: I
Capacity: 6L
Working Pressure: 0-70kPa
Limited Pressure: 90kPa
Keep Warm Temperature: 60-80°C
Timer: 1-9 Hours
IMPORTANT SAFETY INSTRUCTIONS
READ CAREFULLY AND KEEP FOR FUTURE REFERENCE

Carefully read this manual before using this appliance.

- Ensure that you know how the appliance functions and how to operate it.
- Maintain the appliance in accordance with the instructions to ensure that it functions properly.
- Keep this manual with the appliance. If the appliance is to be used by a third party, this instruction manual must be supplied with it.
- The safety instructions do not by themselves eliminate any danger completely and proper accident prevention measures must always be used.
- No liability can be accepted for any damage caused by non-compliance with these instructions or any other improper use or mishandling.

Do not use this appliance if it has been dropped or damaged in any way, or if the supply cord is damaged.

Intended Use
- Indoor domestic use only: this appliance is intended for indoor domestic use only. Do not use it outdoors. Do not use in moving vehicles or boats.
- Intended Purpose: Do not use the appliance for anything other than its intended purpose, and only use it as described in this manual
- Accessories: Do not use any accessories with the appliance that are not supplied or specifically recommended.

When using electric appliances always observe safety regulations where applicable to reduce the risk of fire, electric shock and personal injury. Always check that the power supply corresponds to the voltage on the rating plate.

Supply Cord and Plug
- Always unplug from mains supply when not in use. Do not abuse or damage the power cord. If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard. Do not let the supply cord touch hot surfaces.
- When cleaning or putting the appliance away, switch off the appliance and always pull out the plug from the socket (pull on the plug, not the cable)

Earth Safety
- This appliance must be earthed. Only connect to a suitably earthed 220-240V ~ 50Hz supply socket.
Use and Environment

- Do not leave unattended while in use. Do not use outdoors. Do not use directly below a socket outlet.
- This appliance is not intended to be operated by means of an external timer or separate remote-control system.
- This appliance is designed exclusively for private, domestic use and is not suitable for commercial or industrial use. Only use the appliance on a stable, level, heat-resistant surface.
- Improper installation and the use of accessory attachments not recommended by the manufacturer may result in fire, electric shock, personal injury or damage to the unit.
- Do not place the appliance in a heated oven, on a hotplate or other source of heat as it may become deformed.
- When moving the appliance, hold it by the side handles, not by the handle on the top of the lid.

Do not use this appliance for any purpose other than those stated in this manual.

NOTE: Do not move the appliance whilst it is in use.

Supervision

- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- Children should be supervised to ensure that they do not play with the appliance.

Damaged or Dropped

- Always inspect your appliance before use. Check parts are correctly attached. Do not use this appliance if it has been damaged, dropped, left outdoors or dropped in water. Return it to an authorised service dealer for examination and repair.

Water

- Do not immerse the appliance or its supply cord in water. Do not use with wet hands or use in damp situations.

Burns Risk

- Surfaces heat up during use, including the lid. Do not touch hot surfaces, use handles or knobs.
- Extreme caution must be taken when moving hot food or liquid. Make sure that the appliance is switched off, unplugged and sufficiently cooled before cleaning or storage.
CAUTION: The temperature of accessible surfaces may be high when the appliance is operating.

- This appliance generates heat and escaping steam during use. Do not operate it uncovered and take proper precautions to prevent the risk of burns, fires or other damage to persons or property.
- When discharging pressure, make sure to keep your hands and face clear from the air exit hole of the pressure discharge valve.

WARNING: Wear an oven glove when releasing the valve to prevent burns from hot steam escaping.

Ventilation
Allow a space of at least 15cm around the exterior of the appliance to ensure adequate ventilation. Never cover or obstruct any ventilation opening.

CAUTION: Pressure
- Do not open the container until the pressure has decreased sufficiently.
- Do not block the steam vent hole.
- Never twist the inner steel ring (inside the lid) with your hands or other tools. If the steel ring slips off its place, stop using the cooker until a replacement has been fitted.
- Never attempt to uncover the cooker when the floating valve is floating.
- Never apply any weight on the pressure discharge valve or replace it with other materials.
- Make sure nothing is obstructing the lid clamping position.
- Regularly check the steam escape ducts in the pressure regulator to ensure they are not blocked.
- Never damage the sealant washer or replace it with another rubber washer or tension washer.
- Large amount of steam discharging from the periphery during operation is a sign that something is wrong with the appliance. The relief valve is working for your protection, but the appliance needs to be checked. Unplug the appliance from the wall socket and contact the manufacture to have the appliance repaired.
1. Handle
2. Lid
3. Pressure Discharge Valve
4. Floating Valve
5. Floats
6. Cooking Bowl
7. Outer Tank
8. Cooker Handle
9. Upper Ring
10. Control Panel
11. Power Cord
12. Spatula Holder
13. Lid Line-up Panel
14. Water Collector
15. Housing
16. Heating Plate
17. Base
18. Sealant Washer
19. Anti-blocking Case
20. Sealant Washer
21. Sensor
INSTRUCTIONS

Before First Use
1. Remove all packaging materials from the appliance and dispose of them responsibly.
2. Remove any stickers or labels from the appliance. (Except the rating label!)
3. Thoroughly clean the cooking bowl with a soft cloth or sponge in warm, soapy water to remove and dust or dirt.
4. Rinse with clean water and dry thoroughly

Using Your Pressure Cooker
1. Open the Lid: Hold it firmly by the handle, turn the lid clockwise until it loosens (Fig. 1 & 2) then lift it off the Pressure Cooker.

2. Remove the inner bowl and place the food and liquid in it. Food and liquid should be no higher than 4/5 of the bowl and no lower than 1/5 of the bowl (Fig. 3, 4, 5) the inner bowl has marks (1/5, 2/5, 3/5, 4/5) for this use.

NOTE: for food that expands the maximum level should be 3/5

The inner bowl also has marks for cooking Rice (2, 4, 6, 8, 10, 12) this is the line to fill the liquid to when using the corresponding amount of cups of Rice. E.g. if you place 8 cups of Rice in the bowl, then the liquid used must come up to the “8” marked for best results.
3. Clean the inner bowl and the heating plate before placing the bowl back. Ensure no dirt or grime is on the bowl or heating plate. Turn the inner bowl slightly to ensure it is seated correctly on the heating plate. (Fig.6)

4. Fit the Pressure Cooker Lid
Check the sealant washer is assembled on the steel ring. Place the lid on and turn it counter-clockwise until you hear a clamping sound meaning it is locked in. (Fig. 7 & 8)

5. Put the pressure discharge valve into position: set it to the “Seal” position and make sure the floating valve is in the down position (Fig. 9-a & 9-b)

6. Plug the pressure cooker into a suitable 220-240V~50Hz power socket, the display will show “0000”. The first two (Red) digits indicate the time (in hours) for a delayed period before cooking commences. The last two digits (Green) indicate the (cooking) pressure holding time (in minutes).

7. Timer: Setting the delay timer is optional. If you wish to start cooking at a later time press “Timer” once for every half hour required (Max. 9hours) the timer indicator light will turn on.

8. Select the required program menu button, for example “rice”. The indicator light will illuminate and the display will show “0010” the pre-set cooking (pressure holding) time for rice is 10min. The indicator light will flash five times and cooking will commence, or the countdown timer will commence if the timer delay has been set.
NOTE: In the first column below the pre-set cooking times are listed for various types of food (these are the pressure holding times once the cooker has reached the required pressure). If these times do not suit your cooking requirements you can adjust the cooking times by pressing the relevant menu button repeatedly until the required time is shown.

The second and third columns in the table show the maximum and minimum cooking times programmed for each button.

<table>
<thead>
<tr>
<th>Menu Button</th>
<th>Suggested Cooking Time (min)</th>
<th>Maximum Cooking Time (min)</th>
<th>Minimum Cooking Time (min)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rice</td>
<td>10</td>
<td>15</td>
<td>10</td>
</tr>
<tr>
<td>Vegetables</td>
<td>15</td>
<td>15</td>
<td>1</td>
</tr>
<tr>
<td>Chicken</td>
<td>20</td>
<td>60</td>
<td>20</td>
</tr>
<tr>
<td>Beef</td>
<td>35</td>
<td>50</td>
<td>35</td>
</tr>
<tr>
<td>Fish</td>
<td>5</td>
<td>5</td>
<td>15</td>
</tr>
<tr>
<td>Soup</td>
<td>30</td>
<td>90</td>
<td>30</td>
</tr>
<tr>
<td>Casserole / Stew</td>
<td>35</td>
<td>90</td>
<td>30</td>
</tr>
</tbody>
</table>

For example: If you want to cook soup, press the “soup” button and the green digits will display “30”. To increase this time to 45 minutes press the “Soup” button repeatedly until the green digits display “45”.

NOTE: Press the “Warm / Cancel” button to cancel the setting at any time.

9. At the end of the cooking period and alarm will sound three times, the relevant menu indicator will go out and the display will show “B00” indicating the end of the cooking process and the start of the “keep Warm” cycle. The “Warm / Cancel” indicator flashes if the inside pressure is high; it will stop flashing but remains on if the pressure inside is low.

10. To stop the Keep Warm cycle and serve the food, press the “Warm / Cancel” button. Pressing this button when there is no cooking function selected will activate the “Keep Warm” cycle. To cancel the cycle press the “Warm / Cancel” button again.

11. Turn the pressure discharge valve to the exhaust (vent) position to release the steam and wait until the floating valve has dropped down (Fig. 10-a & 10-b)
WARNING: Make sure to wear oven mitts when releasing the valve to prevent burns or injury from the hot steam.

IMPORTANT NOTES:
When cooking soup or other liquid foods, do not release the steam straight after the “Warm / Cancel” indicator light starts flashing. Let the steam dissipate naturally until the floating valve has dropped down and it no longer floats, otherwise the food may splatter out with steam. It is recommended to discharge the steam when the indicator light is on but no longer flashing as the pressure is much lower at this time.

12. Turn the power off at the wall socket and remove the plug.

13. Take the lid off: hold and loosen the handle by turning it clockwise until the click is heard, then remove the lid. (Fig. 1 & 2)

14. The food is now ready to serve, Use wooden or plastic utensils when removing the food to avoid scratching the cooking surface of the bowl.
OTHER USEFUL INFORMATION

Error Codes
If the pressure cooker encounters a problem during operation an alarm may sound and an error code will be displayed. Stop using the appliance immediately and contact the after sales support.

<table>
<thead>
<tr>
<th>Indicator Code</th>
<th>Problem</th>
</tr>
</thead>
<tbody>
<tr>
<td>E1</td>
<td>Broken circuit of the sensor</td>
</tr>
<tr>
<td>E2</td>
<td>Short circuit of the sensor</td>
</tr>
<tr>
<td>E3</td>
<td>Overheating</td>
</tr>
<tr>
<td>E4</td>
<td>Signal Switch Malfunction</td>
</tr>
</tbody>
</table>

Troubleshooting

<table>
<thead>
<tr>
<th>No.</th>
<th>Symptom</th>
<th>Diagnosis</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Difficult to cover.</td>
<td>The sealant washer is not well placed.</td>
<td>Place the seal washer in a proper position.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Floating valve stuck on the bar.</td>
<td>Push the bar slightly.</td>
</tr>
<tr>
<td>2</td>
<td>Difficult to uncover.</td>
<td>The floating valve is not down in place.</td>
<td>Slightly press the valve with chopsticks.</td>
</tr>
<tr>
<td>3</td>
<td>Steam leaking</td>
<td>Sealant Washer is not in.</td>
<td>Put in the sealant washer</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Dirt in the sealant washer</td>
<td>Clean the sealant washer</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Damaged sealant washer</td>
<td>Replace the sealant washer</td>
</tr>
<tr>
<td></td>
<td></td>
<td>The lid is not well fixed.</td>
<td>Fix the lid in line with standard.</td>
</tr>
<tr>
<td>4</td>
<td>Floating valve leaking</td>
<td>Dirt in the sealant washer, or floating valve</td>
<td>Cleaning the sealant washer of the floating valve</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Damage to the sealant washer</td>
<td>Replace the sealant washer</td>
</tr>
<tr>
<td>5</td>
<td>The floating valve cannot rise.</td>
<td>Insufficient food in the cooker</td>
<td>Add food and water in line with directions.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Leakage in the lid or pressure displaying</td>
<td>Send it to the maintenance shop.</td>
</tr>
</tbody>
</table>
CLEANING and MAINTENANCE

This appliance requires little maintenance. It contains no user-serviceable parts. Any servicing requiring disassembly other than cleaning must be performed by a qualified appliance repair technician.

- Clean the appliance after each use.
- The inner bowl of the appliance has a non-stick coating. Do not use metal kitchen utensils or abrasive cleaning materials to clean them, as this may damage the non-stick coating.

Before Cleaning
- When not in use or before cleaning, always disconnect the appliance from the mains supply.
- Never immerse the appliance or plug and cord in water or any other fluid, do not rinse it under the tap. Use only a moist cloth to clean the appliance.
- Allow appliance to cool completely before cleaning.

Care and Cleaning
- Always clean the product immediately after each use.
- Wipe the outside of the appliance with a moist cloth.
- Thoroughly wash the bowl with a soft cloth or sponge in warm, soapy water, then rinse and dry with a dry towel.
- Clean the inside of the outer tank, steam release valve and parts inside the lid with a damp cloth.
- Make sure the areas around the pressure discharge valve and water drain hole are clean. Use a small brush to ensure no openings are blocked and steam and water can discharge freely.
- Make sure all parts are clean and dry.

NOTICE: Never use rough scouring pads or abrasive cleansers on any plastic or metal parts as the surface may be damaged.

Store in a Safe Place
When not in use store your appliance and all its accessories and instruction manual in a safe and dry place.